

**SECTION 1. PRODUCT AND COMPANY IDENTIFICATION**

Product name : CLEAN FORCE ENZYME PRESOAK  
 Other means of identification : Not applicable  
 Recommended use : Presoak  
 Restrictions on use : Reserved for industrial and professional use.

Product dilution information : 0.8 %

Company : PureForce  
 370 N. Wabasha Street  
 St. Paul, Minnesota USA 55102  
 1-866-444-7450

Emergency telephone : 1-800-328-0026 (US/Canada), 1-651-222-5352 (outside US)

Issuing date : 03/23/2015

**SECTION 2. HAZARDS IDENTIFICATION**

**GHS Classification**

**Product AS SOLD**

Eye irritation : Category 2A

**Product AT USE DILUTION**

Not a hazardous substance or mixture.

**GHS Label element**

**Product AS SOLD**

Hazard pictograms :



Signal Word : Warning

Hazard Statements : Causes serious eye irritation.

Precautionary Statements : **Prevention:**  
 Wash skin thoroughly after handling. Wear eye protection/ face protection.  
**Response:**  
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/ attention.

**Product AT USE DILUTION**

Precautionary Statements : **Prevention:**  
 Wash hands thoroughly after handling.  
**Response:**  
 Get medical advice/ attention if you feel unwell.  
**Storage:**  
 Store in accordance with local regulations.

# SAFETY DATA SHEET

## CLEAN FORCE ENZYME PRESOAK

**Other hazards** : None known.

### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

**Product AS SOLD**

Pure substance/mixture : Mixture

Chemical Name	CAS-No.	Concentration (%)
Propylene glycol	57-55-6	5 - 10
monoethanolamine	141-43-5	1 - 5
Alkylamidopropylbetaines	61789-40-0	1 - 5
subtilisin	9014-01-1	0.1 - 1

### Product AT USE DILUTION

No hazardous ingredients

### SECTION 4. FIRST AID MEASURES

**Product AS SOLD**

In case of eye contact : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/ attention.

In case of skin contact : Rinse with plenty of water.

If swallowed : Rinse mouth. Get medical attention if symptoms occur.

If inhaled : Get medical attention if symptoms occur.

Protection of first-aiders : If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Notes to physician : Treat symptomatically.

Most important symptoms and effects, both acute and delayed : See Section 11 for more detailed information on health effects and symptoms.

### Product AT USE DILUTION

In case of eye contact : Rinse with plenty of water.

In case of skin contact : Rinse with plenty of water.

If swallowed : Rinse mouth. Get medical attention if symptoms occur.

If inhaled : Get medical attention if symptoms occur.

### SECTION 5. FIRE-FIGHTING MEASURES

**Product AS SOLD**

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media : None known.

## SAFETY DATA SHEET

### CLEAN FORCE ENZYME PRESOAK

- Specific hazards during fire fighting : Fire Hazard  
Keep away from heat and sources of ignition.  
Flash back possible over considerable distance.
- Hazardous combustion products : Decomposition products may include the following materials:  
Carbon oxides  
Nitrogen oxides (NO<sub>x</sub>)  
Sulfur oxides  
Oxides of phosphorus
- Special protective equipment for fire-fighters : Use personal protective equipment.
- Specific extinguishing methods : Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire and/or explosion do not breathe fumes.

### SECTION 6. ACCIDENTAL RELEASE MEASURES

#### Product AS SOLD

- Personal precautions, protective equipment and emergency procedures : Remove all sources of ignition. Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Do not allow contact with soil, surface or ground water.
- Methods and materials for containment and cleaning up : Eliminate all ignition sources if safe to do so. Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Flush away traces with water. For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway.

#### Product AT USE DILUTION

- Personal precautions, protective equipment and emergency procedures : Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : No special environmental precautions required.
- Methods and materials for containment and cleaning up : Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Flush away traces with water. For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway.

### SECTION 7. HANDLING AND STORAGE

#### Product AS SOLD

- Advice on safe handling : Avoid contact with skin and eyes. Keep away from fire, sparks and heated surfaces. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Wash hands thoroughly after handling.
- Conditions for safe storage : Keep away from heat and sources of ignition. Keep away from oxidizing agents. Keep out of reach of children. Store in suitable

# SAFETY DATA SHEET

## CLEAN FORCE ENZYME PRESOAK

labeled containers.

Storage temperature : 0 °C to 40 °C

### Product AT USE DILUTION

Advice on safe handling : Wash hands after handling. For personal protection see section 8.

Conditions for safe storage : Keep out of reach of children. Store in suitable labeled containers.

## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Product AS SOLD

#### Ingredients with workplace control parameters

Ingredients	CAS-No.	Form of exposure	Permissible concentration	Basis
Propylene glycol	57-55-6	TWA	10 mg/m <sup>3</sup>	WEEL
monoethanolamine	141-43-5	TWA	3 ppm	ACGIH
		STEL	6 ppm	ACGIH
		TWA	3 ppm 8 mg/m <sup>3</sup>	NIOSH REL
		STEL	6 ppm 15 mg/m <sup>3</sup>	NIOSH REL
		TWA	3 ppm 6 mg/m <sup>3</sup>	OSHA Z1

Engineering measures : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

#### Personal protective equipment

Eye protection : Safety glasses with side-shields

Hand protection : No special protective equipment required.

Skin protection : No special protective equipment required.

Respiratory protection : No personal respiratory protective equipment normally required.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. Wash face, hands and any exposed skin thoroughly after handling.

### Product AT USE DILUTION

Engineering measures : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

#### Personal protective equipment

Eye protection : No special protective equipment required.

Hand protection : No special protective equipment required.

Skin protection : No special protective equipment required.

Respiratory protection : No personal respiratory protective equipment normally required.

# SAFETY DATA SHEET

## CLEAN FORCE ENZYME PRESOAK

### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

	<b>Product AS SOLD</b>	<b>Product AT USE DILUTION</b>
Appearance	: liquid	liquid
Color	: clear, dark green	light green
Odor	: slight	not significant
pH	: 8.5 - 10.5, 100 %	8.5 - 10.0
Flash point	: 86 °C closed cup, Does not sustain combustion.	
Odor Threshold	: No data available	
Melting point/freezing point	: No data available	
Initial boiling point and boiling range	: > 100 °C	
Evaporation rate	: No data available	
Flammability (solid, gas)	: No data available	
Upper explosion limit	: No data available	
Lower explosion limit	: No data available	
Vapor pressure	: No data available	
Relative vapor density	: No data available	
Relative density	: 1.035 - 1.055	
Water solubility	: soluble	
Solubility in other solvents	: No data available	
Partition coefficient: n-octanol/water	: No data available	
Autoignition temperature	: No data available	
Thermal decomposition	: No data available	
Viscosity, kinematic	: No data available	
Explosive properties	: No data available	
Oxidizing properties	: No data available	
Molecular weight	: No data available	
VOC	: No data available	

### SECTION 10. STABILITY AND REACTIVITY

#### Product AS SOLD

Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: No dangerous reaction known under conditions of normal use.
Conditions to avoid	: Heat, flames and sparks.
Incompatible materials	: Acids
Hazardous decomposition products	: Decomposition products may include the following materials: Carbon oxides Nitrogen oxides (NOx)

# SAFETY DATA SHEET

## CLEAN FORCE ENZYME PRESOAK

Sulfur oxides  
Oxides of phosphorus

### SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation, Eye contact, Skin contact

#### Potential Health Effects

##### Product AS SOLD

Eyes : Causes serious eye irritation.  
Skin : Health injuries are not known or expected under normal use.  
Ingestion : Health injuries are not known or expected under normal use.  
Inhalation : Health injuries are not known or expected under normal use.  
Chronic Exposure : Health injuries are not known or expected under normal use.

##### Product AT USE DILUTION

Eyes : Health injuries are not known or expected under normal use.  
Skin : Health injuries are not known or expected under normal use.  
Ingestion : Health injuries are not known or expected under normal use.  
Inhalation : Health injuries are not known or expected under normal use.  
Chronic Exposure : Health injuries are not known or expected under normal use.

#### Experience with human exposure

##### Product AS SOLD

Eye contact : Redness, Pain, Irritation  
Skin contact : No symptoms known or expected.  
Ingestion : No symptoms known or expected.  
Inhalation : No symptoms known or expected.

##### Product AT USE DILUTION

Eye contact : No symptoms known or expected.  
Skin contact : No symptoms known or expected.  
Ingestion : No symptoms known or expected.  
Inhalation : No symptoms known or expected.

#### Toxicity

##### Product AS SOLD

Acute oral toxicity : Acute toxicity estimate : > 5,000 mg/kg  
Acute inhalation toxicity : 4 h Acute toxicity estimate : > 10 mg/l  
Acute dermal toxicity : Acute toxicity estimate : > 5,000 mg/kg

## SAFETY DATA SHEET

### CLEAN FORCE ENZYME PRESOAK

Skin corrosion/irritation	: No data available
Serious eye damage/eye irritation	: No data available
Respiratory or skin sensitization	: No data available
Carcinogenicity	: No data available
Reproductive effects	: No data available
Germ cell mutagenicity	: No data available
Teratogenicity	: No data available
STOT-single exposure	: No data available
STOT-repeated exposure	: No data available
Aspiration toxicity	: No data available

### SECTION 12. ECOLOGICAL INFORMATION

#### Product AS SOLD Ecotoxicity

Environmental Effects : Harmful to aquatic life.

#### Product

Toxicity to fish	: No data available
Toxicity to daphnia and other aquatic invertebrates	: No data available
Toxicity to algae	: No data available

#### Ingredients

Toxicity to fish : Propylene glycol  
96 h LC50: > 10,000 mg/l  
  
Alkylamidopropylbetaines  
96 h LC50 Fish: 2 mg/l

#### Ingredients

Toxicity to daphnia and other aquatic invertebrates : Propylene glycol  
48 h EC50: 18,340 mg/l  
  
monoethanolamine  
48 h EC50 Daphnia: 65 mg/l  
  
subtilisin  
48 h EC50: 1.4 mg/l

#### Ingredients

Toxicity to algae : Propylene glycol  
96 h EC50: 19,000 mg/l

#### Persistence and degradability

No data available

#### Bioaccumulative potential

## SAFETY DATA SHEET

### CLEAN FORCE ENZYME PRESOAK

No data available

#### Mobility in soil

No data available

#### Other adverse effects

No data available

### SECTION 13. DISPOSAL CONSIDERATIONS

#### Product AS SOLD

Disposal methods : The product should not be allowed to enter drains, water courses or the soil. Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.

Disposal considerations : Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers. Dispose of in accordance with local, state, and federal regulations.

#### Product AT USE DILUTION

Disposal methods : Diluted product can be flushed to sanitary sewer.

Disposal considerations : Dispose of in accordance with local, state, and federal regulations.

### SECTION 14. TRANSPORT INFORMATION

#### Product AS SOLD

The shipper/consignor/sender is responsible to ensure that the packaging, labeling, and markings are in compliance with the selected mode of transport.

#### Land transport (DOT)

UN number : 2491  
Description of the goods : Ethanolamine solutions  
Class : 8  
Packing group : III  
Environmentally hazardous : no

#### Sea transport (IMDG/IMO)

UN number : 2491  
Description of the goods : ETHANOLAMINE SOLUTION  
Class : 8  
Packing group : III  
Marine pollutant : no

#### Product AT USE DILUTION

Not intended for transport.

### SECTION 15. REGULATORY INFORMATION

#### Product AS SOLD

EPCRA - Emergency Planning and Community Right-to-Know



## SAFETY DATA SHEET

### CLEAN FORCE ENZYME PRESOAK

#### CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

#### SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

**SARA 311/312 Hazards** : Acute Health Hazard

**SARA 302** : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

#### California Prop 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

#### The ingredients of this product are reported in the following inventories:

##### United States TSCA Inventory :

On TSCA Inventory

##### Canadian Domestic Substances List (DSL) :

This product contains the following components listed on the Canadian NDSL. All other components are on the Canadian DSL.

##### Australia Inventory of Chemical Substances (AICS) :

On the inventory, or in compliance with the inventory

##### New Zealand. Inventory of Chemical Substances :

not determined

##### Japan. ENCS - Existing and New Chemical Substances Inventory :

not determined

##### Japan. ISHL - Inventory of Chemical Substances (METI) :

not determined

##### Korea. Korean Existing Chemicals Inventory (KECI) :

not determined

##### Philippines Inventory of Chemicals and Chemical Substances (PICCS) :

not determined

##### China. Inventory of Existing Chemical Substances in China (IECSC) :

not determined

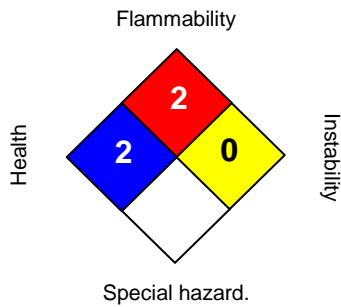
### SECTION 16. OTHER INFORMATION

**Product AS SOLD**

# SAFETY DATA SHEET

## CLEAN FORCE ENZYME PRESOAK

### NFPA:



### HMIS III:

<b>HEALTH</b>	<b>2</b>
<b>FLAMMABILITY</b>	<b>2</b>
<b>PHYSICAL HAZARD</b>	<b>0</b>

0 = not significant, 1 = Slight,  
2 = Moderate, 3 = High  
4 = Extreme, \* = Chronic

### Product AT USE DILUTION

### NFPA:



### HMIS III:

<b>HEALTH</b>	<b>0</b>
<b>FLAMMABILITY</b>	<b>0</b>
<b>PHYSICAL HAZARD</b>	<b>0</b>

0 = not significant, 1 = Slight,  
2 = Moderate, 3 = High  
4 = Extreme, \* = Chronic

Issuing date : 03/23/2015  
Version : 1.1  
Prepared by : Regulatory Affairs

REVISED INFORMATION: Significant changes to regulatory or health information for this revision is indicated by a bar in the left-hand margin of the SDS.

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.